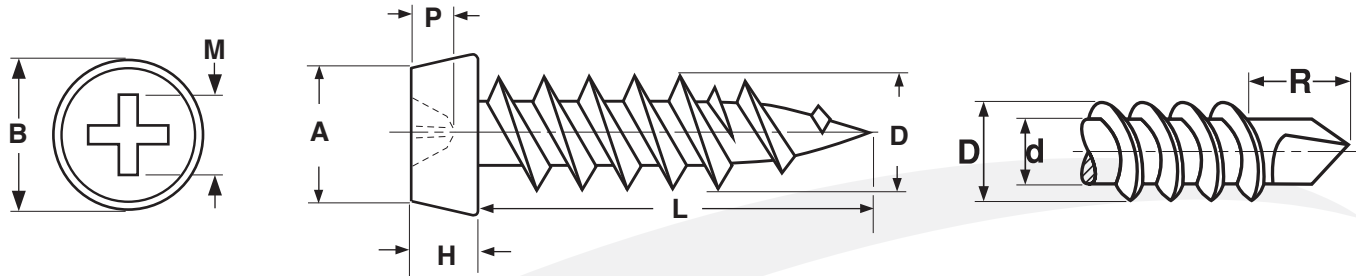


# SELF- TAPPING SCREWS

## FRAMING SCREWS

Sharp & Drill Points



### PAN PHILLIPS FRAMING SCREW — SHARP POINT

Nominal Size	A		B		H		D		M		P	
	Top Head Diameter		Bottom Head Diameter		Head Height		Major Diameter		Recess Diameter		Recess Depth	
	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min
7	.263	.224	.314	.295	.114	.098	.153	.142	.197	.171	.106	.086
Tolerance on Length			+.015, -.020									

### PAN PHILLIPS FRAMING SCREW — DRILL POINT

Nominal Size	A		B		H		D		d		M		P		R
	Top Head Diameter		Bottom Head Diameter		Head Height		Major Diameter		Minor Diameter		Recess Diameter		Recess Depth		Protrusion Allowance
	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	#2 Point
6	.263	.224	.314	.295	.114	.098	.139	.135	.104	.099	.197	.171	.106	.086	.190
Minimum Torsional Strength			24 Lb.-Inch (Steel Screws Only)												

<b>Description</b>	A case hardened screw with either (a) a sharp point and twinfast thread, or (b) a drill point and single lead thread. The head has a trapezoidal profile with a flat top and a flat underside.
<b>Applications/ Advantages</b>	For framing applications: the sharp point screws are used in thin gauge (less than .050 thick) metal studs & tracks; the drill point variety can be used in metals up to .090 thick.
<b>Material</b>	AISI 1018 steel
<b>Heat Treatment</b>	Screws shall be quenched in liquid and then tempered by reheating to 650°F minimum.
<b>Case Hardness</b>	HV 550 - 800
<b>Core Hardness</b>	HV 270 - 450
<b>Case Depth</b>	.004 minimum
<b>Torsional Strength</b>	34 kg/cm minimum
<b>Plating</b>	Parts are usually supplied with a black phosphate finish.